



NUFIT PIPING SOLUTIONS

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## STAINLESS STEEL CHEMICAL COMPOSITION

CHEMICAL COMPOSITION ( IN PERCENTAGE )										
Grade	C (Max)	Mn (Max)	P (Max)	S (Max)	Si (Max)	Cr	Ni	Mo	Nitrogen (Max)	Cu/ Others
301	0.15	2.00	0.045	0.030	1.00	16.00 - 18.00	6.00 - 8.00	-	0.10	-
304	0.08	2.00	0.045	0.030	0.75	18.00 - 20.00	8.00 - 10.50	-	0.10	-
304L	0.030	2.00	0.045	0.030	0.75	18.00 - 20.00	8.00 - 12.00	-	0.10	-
310S	0.08	2.00	0.045	0.030	1.50	24.00 - 26.00	19.00 - 22.00	-	-	-
316	0.08	2.00	0.045	0.030	0.75	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00	0.10	-
316L	0.030	2.00	0.045	0.030	0.75	16.00 - 18.00	10.00 - 14.00	2.00 - 3.00	0.10	-
317	0.08	2.00	0.045	0.030	0.75	18.00 - 20.00	11.00 - 14.00	3.00 - 4.00	0.10	-
317L	0.030	2.00	0.045	0.030	0.75	18.00 - 20.00	11.00 - 15.00	3.00 - 4.00	0.10	-
321	0.08	2.00	0.045	0.030	0.75	17.00 - 19.00	9.00 - 12.00	-	0.10	Ti5 ( C + N ) Min or 0.70 max
347	0.08	2.00	0.045	0.030	0.75	17.00 - 19.00	9.00 - 13.00	-	-	Cb= 10x ( C Min ) or 1.00 Max
409	0.08	1.00	0.040	0.010	1.00	10.50 - 11.75	0.50	-	-	Ti= 6x (C+ N ) Min or 0.70 Max
409M	0.03	0.81.2	0.030	0.030	0.40.75	11.00 - 12.00	1.5 max.	-	-	Ti= 6x (C) Min or 0.70 Max
410S	0.08	1.00	0.040	0.030	1.00	11.50 - 13.50	0.60	-	-	-
410	0.15	1.00	0.040	0.030	1.00	11.50 - 13.50	0.75	-	-	-
420	0.35	0.50	0.035	0.015	0.50	12.00 - 13.00	0.20.3	-	-	-
430	0.12	1.00	0.040	0.030	1.00	16.00 - 18.00	0.75	-	-	-
JSL AUS	0.08	7.08.0	0.070	0.030	0.75	15.50 - 16.50	4.25 - 4.75	-	-	0.9 - 1.10
JS- 203	0.08	9.2510.25	0.070	0.030	0.75	14.25 - 15.25	2.25 - 2.75	-	-	1.60- 2.0
301M	0.10	4.55.5	0.060	0.030	0.75	14.50 - 15.50	6.0 - 7.0	-	-	1.70- 1.90

\* Thickness of 1.27mm & below will have elongation of 20% min.